



Product Selection Manual

Focus on customer experience and help customers succeed



Wenzhou AB technology Co., Ltd



ABOUT US

Our company adheres to the business philosophy of "People-Oriented, Shared Success," integrating responsibility with value creation. We are committed to becoming a leader in the automation industry and achieving excellence, making outstanding contributions to "intelligent manufacturing in China".



**Yueqing A&B Electric Co., Ltd., Founded in 2005 with the website is: www.abelec.com, specializes in electrical products, with a core focus on export, distributing globally. In the company strategically expanded into industrial automation by establishing its subsidiary: **Wenzhou A&B Technologies Co., Ltd. The website is: abtechup.com.

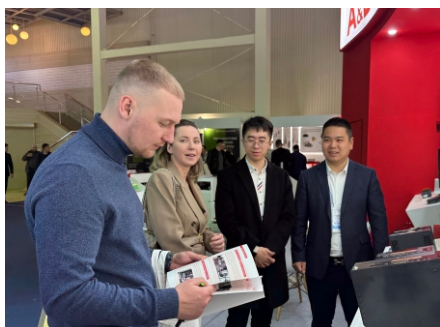
A&B Technologies concentrates on the R&D and manufacturing of core industrial control components like **PLC controllers** and **servo drives**. **Leveraging switches, relays, and power supplies produced by our parent company, alongside the advantages of Yueqing's electrical industry cluster, we integrate local supply chain resources to establish an integrated industrial control ecosystem. Through rigorous OEM partnerships, we maintain stringent quality control while building our **proprietary brand "A&B".

We provide global clients with:

- * High-performance industrial control components
- * Customized automation solutions
- * Electrical control integration systems

Backed by a 50-member R&D team, 200+ production personnel, and an overseas service network, we guarantee technological leadership, lean manufacturing, and responsive global support.

Guided by our philosophy of "***Innovation-driven, Quality-focused, Customer-centric***", A&B is committed to becoming a trusted global provider of solutions and core components in industrial automation, driving the advancement of smart manufacturing.



Provide services and solutions for automation

PROVIDE SERVICES AND SOLUTIONS FOR AUTOMATION

Servo/ PLC/HMI



Technical Strength&Application

With core expertise in motion control, industrial inspection, and fault diagnosis, we hold 100+ intellectual property rights. Our key products include:

- AC/DC Servo Drives
- Servo Motors
- PLC and HMI
- Industrial automation control products

All products are CE-certified and widely applied in

- Robotics/Manipulators
- Construction Machinery
- Printing & Packaging
- 3C Automation

R&D Team

Our multidisciplinary team collaborates with top universities (Hunan University, Central South University, Zhejiang University, etc.) to bridge industry-academia innovation. Expertise covers

- Smart Control
- Mechanical Engineering
- Computer Science
- Communication Engineering

Our multi disciplinary team collaborates with top universities (Hunan University, Central South University, Zhejiang University, etc.) to bridge industry-academia innovation. Expertise covers.



DIRECTORY





High quality guarantes

After strict standard testing such as EMC testing, environmental reliability testing, and routine testing, it leaves the factory



Servo Drives



► Over View

The ABS series servo drive adopts interationally advanced hardware architecture and redundant design scheme

The key components are strictly screened and tested and the whole machine testing is strictly standardized. Each process adopts high standards, and the stability, reliability and control accuracy of the product are at the forefront to the industry. It has passed CE and other international safety certification, and has extensive compatibility. It is a high-performance motion control product developed by Aicortech specifically for the fields of robots/manipulators packaging machinery, and 3C non-standard automation equipment. It has rich interfaces, supports multiple communication methods and position encoders, and can be matched with Aicortech series servo motors and mainstream servo motors in the market through simple settings. it has outstanding usability, strong universality, and can also meet the customized needs of special application scenarios.



Compatible



Easy To Use



Stability



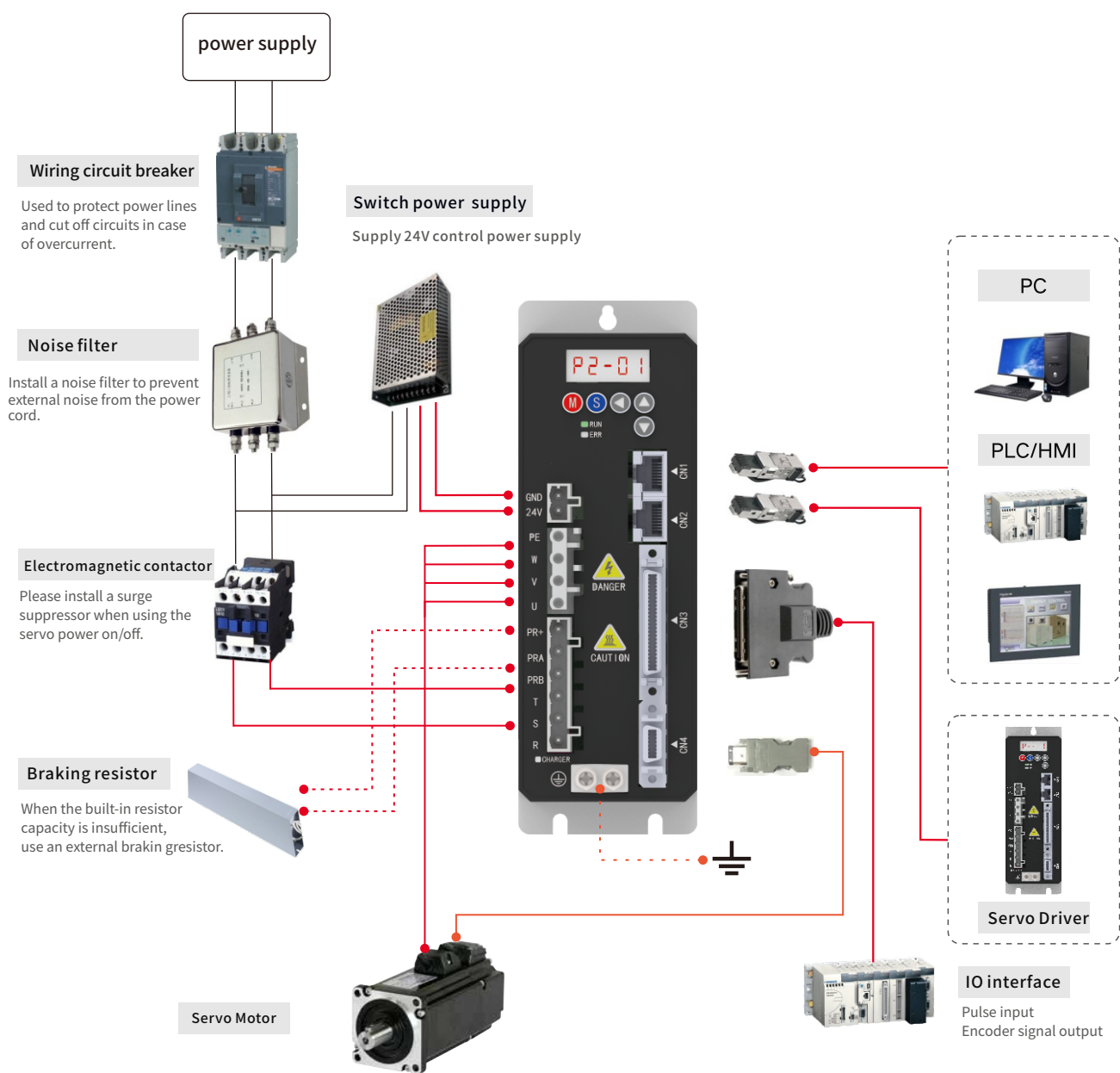
General



Precise

Open and flexible

Universal compatibility, supporting multiple fieldbus communication protocols and encoders



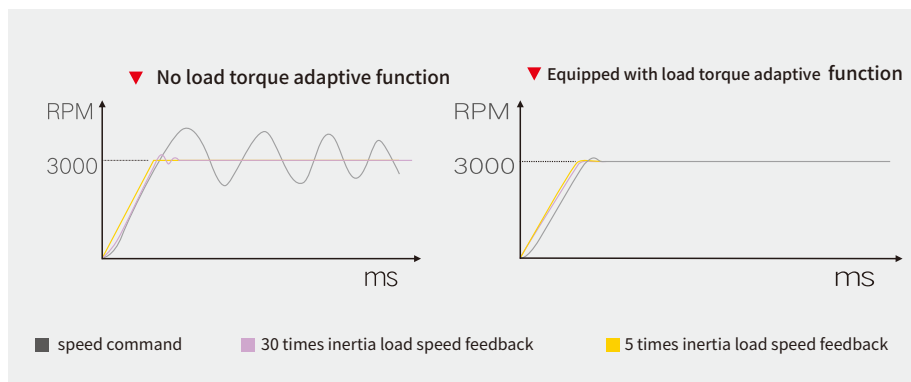
Excellent performance

High precision and fast response, automatic identification and adjustment of parameters to achieve better configuration



Load adaptive

Automatic identification of system parameters such as load inertia and damping, online adjustment of control parameters, and algorithms with strong adaptability, fast response, and high accuracy. The experiment shows that it still has good tracking characteristics at 30 times the inertia.



Shock absorbtion

The position control algorithm combining hysteresis and variable parameters can reduce end effector vibration and improve positioning accuracy, especially suitable for high inertia systems, which can effectively suppress vibration near the target position.

special aoftware

Equipped with dedicated upper computer software, it can set and regulate parameters on the PC end, and has online detection and analysis functions.

数字量输入	状态	模式设置	数字量输出	状态	模式设置
DI 1	0-0000	↑↑↑↑↑↑↑↑	DO 1	0-0000	↑↑↑↑↑↑↑↑
DI 2	0-0000	↑↑↑↑↑↑↑↑	DO 2	0-0000	↑↑↑↑↑↑↑↑
DI 3	0-0000	↑↑↑↑↑↑↑↑	DO 3	0-0000	↑↑↑↑↑↑↑↑
DI 4	0-0000	↑↑↑↑↑↑↑↑	DO 4	0-0000	↑↑↑↑↑↑↑↑

Self-diagnosis

Online status monitoring and fault diagnosis, built-in self repair and early health warning functions.

Safe torque

Optional Safe Torque Function (STO).

ABS10 series

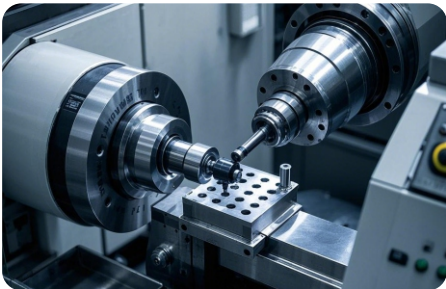
AC servo drive



Economical, practical, easy to operate, stable and reliable performance

► Application scenarios

Widely used in equipment for packaging, printing, woodworking and other industries.



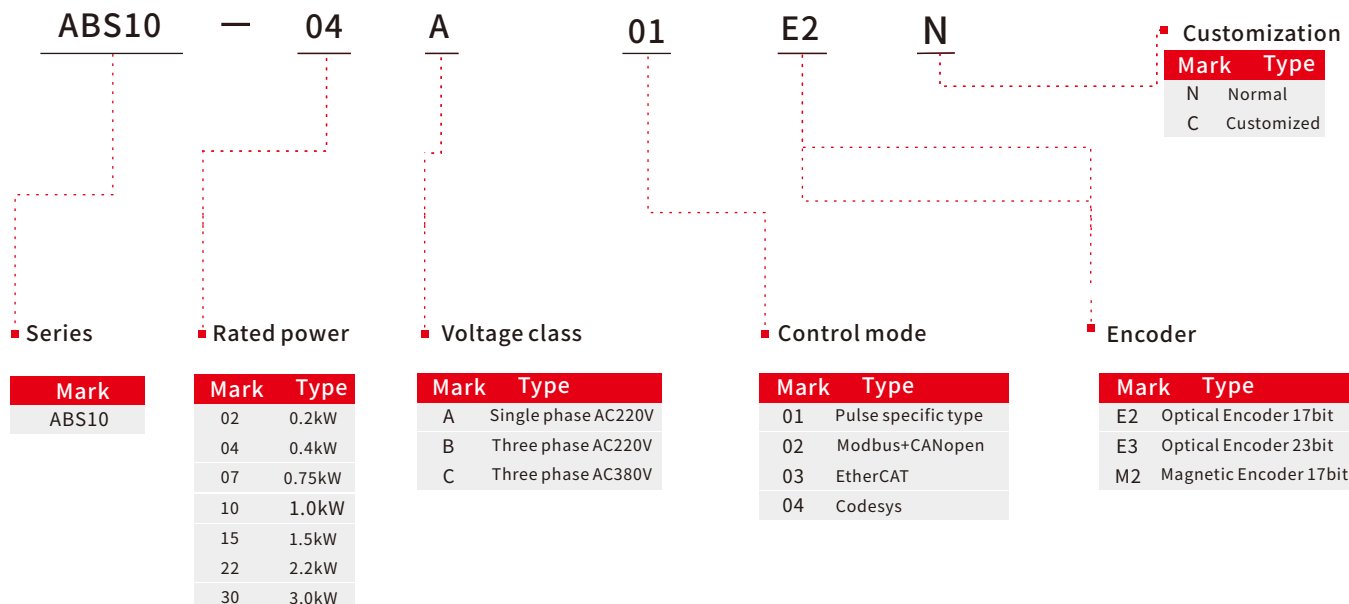
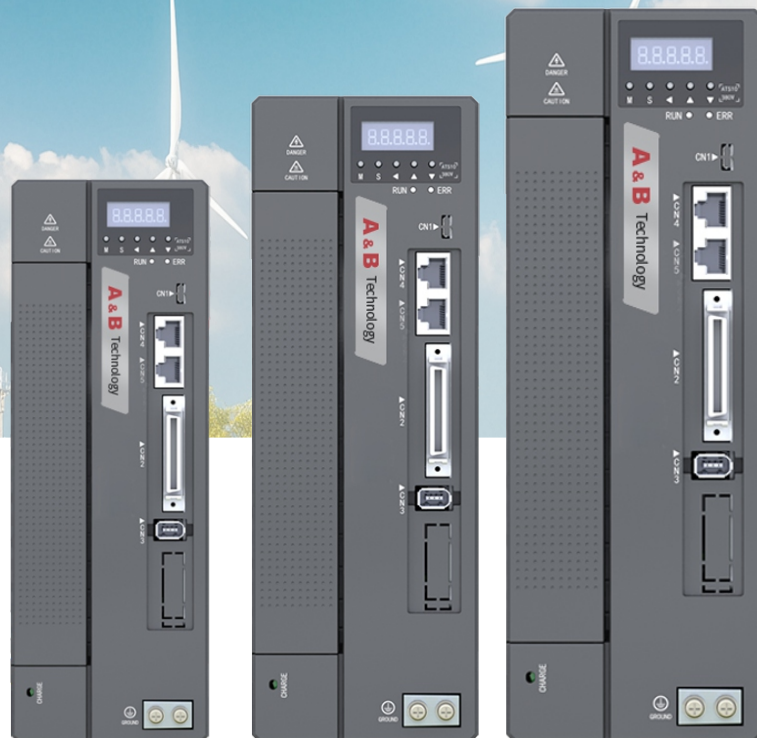
► Performance characteristics

- Supports multiple communication methods such as Modbus, EtherCAT, CANopen, etc.
- Economical, practical, easy to operate, stable and reliable in performance.
- The speed band width reaches 3kHz, which can meet the vast majority of application scenarios.
- Positioning time within 3.5ms, positioning accuracy ± 1 pulse.
- The working temperature range is wide, which can reach $-10^{\circ}\text{C}\sim+50^{\circ}\text{C}$.
- Vibration and jitter suppression, automatic gain adjustment, and more stable operation.
- Load adaptive function, automatic recognition and adjustment of system parameters to achieve optimized configuration.

A & B

ABS10

Model Description



AC servo drive

ABS10 series AC servo drive					
Model	power (kW)	output current (A)	maximum output current (A)	Size	Input power supplyM(V)
ABS10-02A*	0.2	1.6	5.8	SIZE-A	Single phase Ac220
ABS10-04A*	0.4	2.8	10.1	SIZE-A	Single phase Ac220
ABS10-07A*	0.75	5.5	16.9	SIZE-B	Single phase Ac220
ABS10-10A*	1.0	7.6	23.0	SIZE-B	Single phase Ac220
ABS10-15A*	1.5	11.6	32.0	SIZE-E	Single phase Ac220
ABS10-15B*	1.5	11.6	32.0	SIZE-E	Three phase Ac220
ABS10-15C*	1.5	5.4	14.0	SIZE-F	Three phase Ac380
ABS10-22C*	2.2	8.4	20.0	SIZE-F	Three phase Ac380
ABS10-30C*	3.0	11.9	29.75	SIZE-E	Three phase Ac380

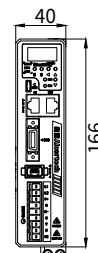
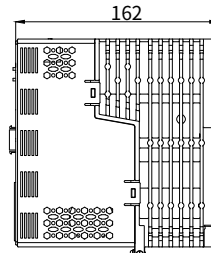
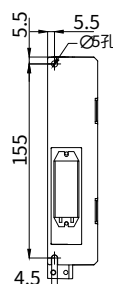
► Specification parameter table

www.abtechup.com ● ● ● 06

Project		Specification parameters
Protection grade		Ip20
environmental condition	Usage temperature	-10 °C~+50 °c (When the ambient temperature is between 40 °C~50 °c, the average load rate should not exceed 80%)
	Humidity	Below 90% RH (no freezing or condensation allowed)
	Vibration & Impact	Vibration below 4.9m/s ² ; Impact below 19.6m/s ²
	Altitude	The highest usage altitude is 2000m. At an altitude of over 1000m, for every 100m increase, the power decreases by 1.5%
	Others	No static interference, strong magnetic field, strong electric field, no corrosive gases, flammable gases, oil stains, dust, etc

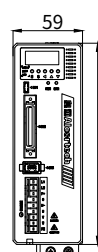
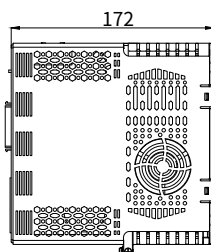
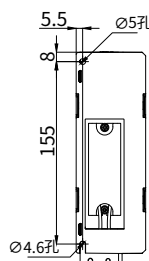
External dimensions

- SIZE-A(Bus type)
Power range:0.1kW~0.4kW



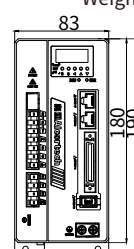
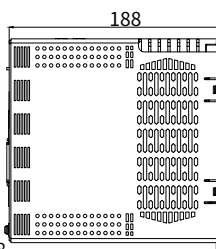
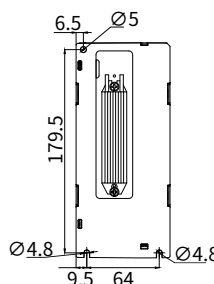
Weight:0.82kg

- SIZE-B(mpulsive)
Power range:0.75kW~1kW



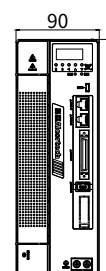
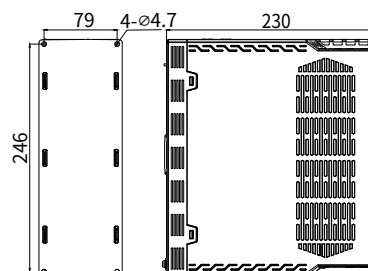
Weight:1.10kg

- SIZE-E
Power range: 1.5kW~3kW



Weight:1.90kg

- SIZE-F
Power range:4kW~7.5kW



Weight:3.75kg

ABS12 series

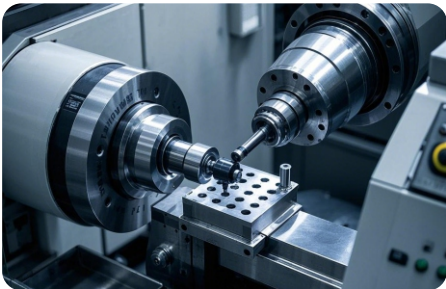
AC servo drive



Economical, practical, easy to operate, stable and reliable performance

► Application scenarios

Widely used in equipment for packaging, printing, woodworking and other industries.



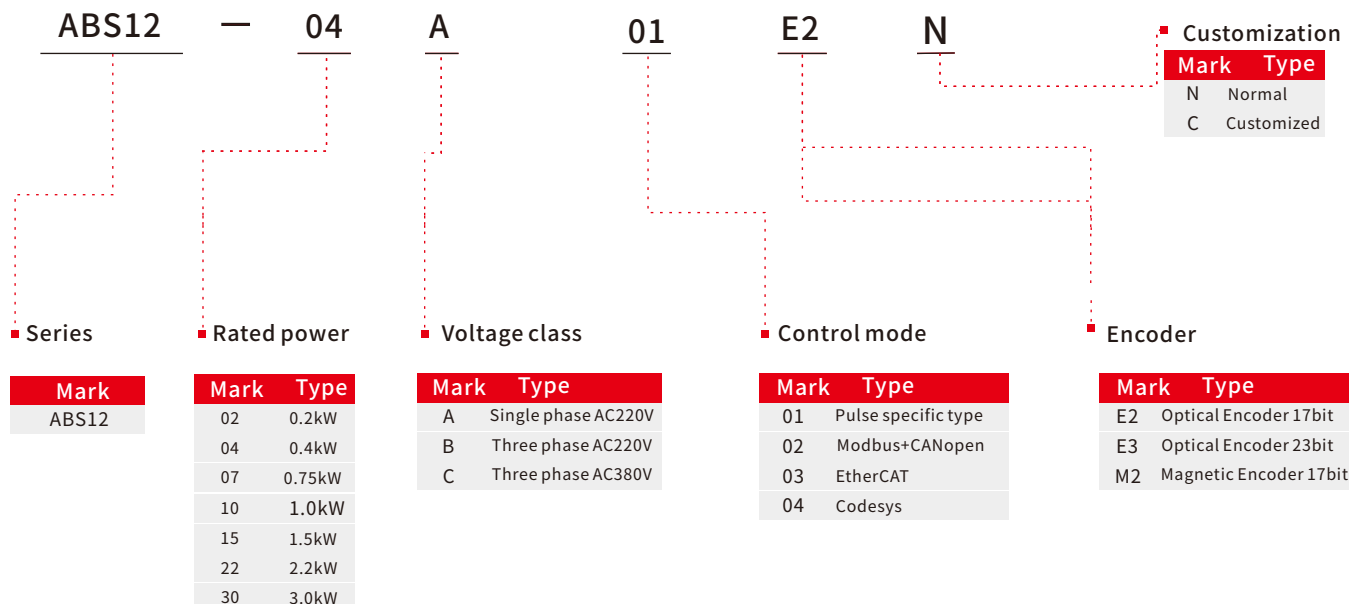
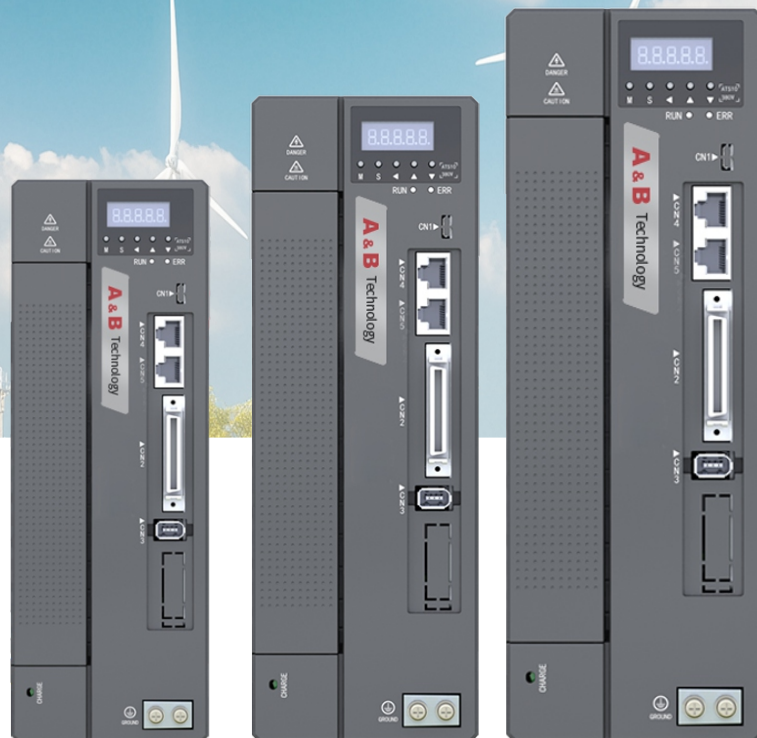
► Performance characteristics

- Supports multiple communication methods such as Modbus, EtherCAT, CANopen, etc.
- Power range: 0.1 kW - 3 kW..
- The speed band width reaches 3kHz, which can meet the vast majority of application scenarios.
- Positioning time within 3.5ms, positioning accuracy ± 1 pulse.
- The working temperature range is wide, which can reach $-10^{\circ}\text{C}\sim+50^{\circ}\text{C}$.
- Vibration and jitter suppression, automatic gain adjustment, and more stable operation.
- Load adaptive function, automatic recognition and adjustment of system parameters to achieve optimized configuration.

A & B

ABS12

Model Description



ABS12 Series

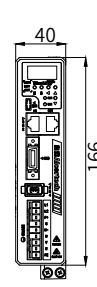
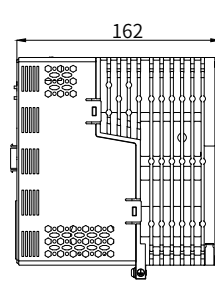
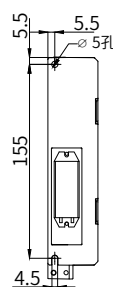
AC servo drive

注: 型号中控制方式、编码器反馈类型等以“*”代替,
更多具体型号可参考型号说明以及咨询客服。

ABS12 series AC servo drive

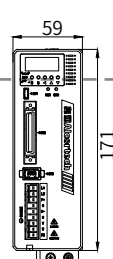
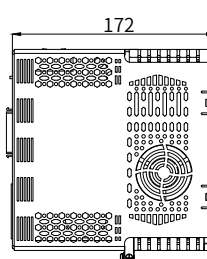
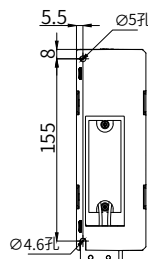
型号	Size	Power (kW)	Rated Current Output (A)	Maximum Current Output (A)	Input Current(V)
ATS12-02A*	SIZE-A	0.2	1.6	5.8	Single phase Ac220
ATS12-04A*	SIZE-A	0.4	2.8	10.1	Single phase AC220
ATS12-07A*	SIZE-B	0.75	5.5	16.9	Single phase AC220
ATS12-10A*	SIZE-B	1.0	7.6	23.0	Single phase AC220
ATS12-15A*	SIZE-B	1.5	11.6	32.0	Single phase AC220
ATS12-15B*	SIZE-E	1.5	11.6	32.0	Three phase AC220
ATS12-20B*	SIZE-F	2.0	18.0	45	Three phase AC220
ATS12-25B*	SIZE-F	2.5	22.0	55	Three phase AC220
ATS12-20C*	SIZE-E	2.0	8.4	20.0	Three phase AC380
ATS12-30C*	SIZE-E	3.0	11.9	29.75	Three phase AC380

- SIZE-A(Bus type)
Power range:0.1kW~0.4kW



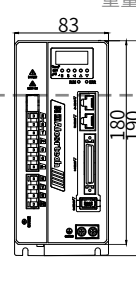
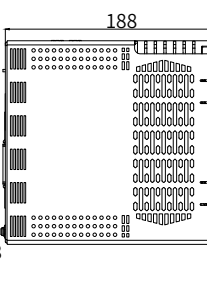
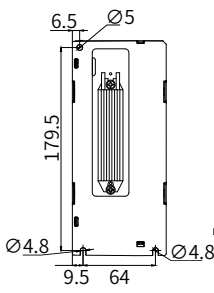
重量:0.82kg

- SIZE-B(mpulsive)
Power range:0.75kW~1kW



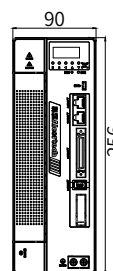
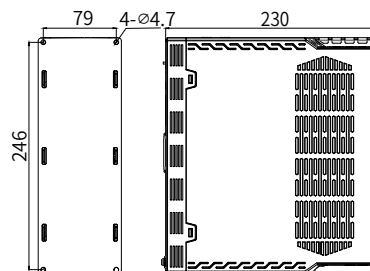
重量:1.10kg

- SIZE-E
Power range: 1.5kW~3kW



重量:1.90kg

- SIZE-F
Power range:4kW~7.5kW



重量:3.75kg

ABS12 Series

AC servo drive

Project		Specification parameters
电源	Primary circuit	Model SIZE-A/B: Single-phase AC 220V ±10%, 50/60Hz
		Model SIZE-E: Voltage selectable based on motor compatibility, options include: Single phase AC220V±10%, 50/60Hz; Three phase AC220V±10%, 50/60Hz; Three phase AC380V±10%, 50/60Hz; Note: AC220V and AC380V are not interchangeable!
		Model SIZE-F: The voltage level can be selected as follows based on the compatible motor: Three phase AC220V±10%, 50/60Hz; Three phase AC380V±10%, 50/60Hz; Note: AC220V and AC380V are not interchangeable!
	Control circuit	Model SIZE-A/B/E: Powered via busbar Model SIZE-F: Classified according to main circuit power supply voltage as follows: Single phase AC220V±10%, 50/60Hz; Single phase AC380V±10%, 50/60Hz; Note: AC220V and AC380V are not interchangeable!
	Cooling method	Standard Version:≤0.4kW: Natural cooling
Control method		Field-Oriented Control (FOC)
Operating Mode		I/OCommunication、EtherCATCommunication、ModbusCommunication
Braking Resistor		Model SIZE-E/F: Built-in braking resistor (external resistor can be connected when capacity is insufficient)
Position controlmode	Maximuminputpulsefrequency	Optocoupler input: 200KHz Differential input:2MHz
	Pulse command mode	Pulse+direction; CW pulse + CCW pulse, Phase A+Phase B
	Command control mode	External pulse control/bus communi cation control
	Feedforward gain	Internal parameter setting
	Torque limit	Internal parameter setting
	Electronic gear ratio	N=1~32767, M=1~65535, N/M=0.02~5000
Speed controlmod	Command control mode	Bus communication control/analog quantity
	Feedforward gain	Internal parameter setting
	Torque limit	1~6000rpm
	Electronic gear ratio	Linear acceleration and deceleration or S-shaped acceleration and deceleration
Torque controlmode	Command control mode	Internal instructions/analog quantities
	Speed limit	Internal parameter setting
	Torque control accuracy	±3%
Digital Input/Output	Encoder frequency division pulse output	A-phase, B-phase, Z-phase: differential output
		Frequency division pulse number:(16~32768)can be set arbitrarily
	Assignable input signal	Number of points:8(pulsetrain)Numberof points:7(Bus series)
		Servo enable/forward drivedisable/reversedrivedisable/biascountreset/zerospeedclamp/alarmreset/origininput
	Assignable input signal	Nearorigininput/forwardlimitposition/reverselimitposition,etc
		Numberofpoints:6(pulsetrain)Numberofpoints:4(Busseries)
		Alarm signal/positioning completed/speed reached/servoready/zero speed detection/brake opening,etc
Protection function		Overcurrent/overvoltage/undervoltage/overload/overheating/encodererror/speeddeviation/positiondeviation/limit,etc
Auxiliary functions		JOG mode/alarm recording/origin setting, etc
Communication interface		Modbus-RTU/EtherCAT
Encoder feedback type		Absolute value fo rmula: 17bit/23bit(single or multiple cycles); Magnetic/Optical Encoding
Protection grade		IP20
environmental condition	Usage temperature	-10℃~+50℃(When the ambient temperature is between 40℃~50℃, the average load rate should not exceed80%)
	Humidity	Below 90% RH(no freezing or condensation allowed)
	Vibration &Impact	Vibration below4.9m/s²;Impact below 19.6m/s²
	Altitude	The highest usage altitude is 2000m.At an altitude of over1000m,forevery100m increase, thepower decreases by1.5%
	Others	No static interference, strong magnetic field, strong electric field, no corrosive gases, flammable gases,oil stains, dust, etc

ABS20 Series

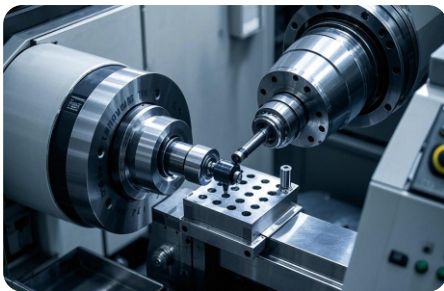
AC servo drive



Enhance adaptability to wide temperature environments and have wider applications

► Application scenarios

Widely used in industries such as healthcare, textiles, new energy, and service robots.



► Performance characteristics

- Supports multiple bus communication methods such as Modbus, CANopen, EtherCAT, etc.
- Supports 2500 line incremental, 17/23 bit absolute encoder, and rotary transformer.
- More redundancy and protection settings can be applied to extreme working conditions.
- The speed band width reaches 3kHz, which can meet the application requirements of ultra fast response frequency.
- Positioning time within 2ms, positioning accuracy ± 1 pulse.
- The working temperature range is wider, reaching -20 °C~+55°C.
- Vibration and jitter suppression, wider automatic gain adjustment range, and more stable operation.
- Load adaptive function, automatic identification and adjustment of parameters to achieve more optimized configuration.

A & B

ABS20

Model Description



ABS20		— 02		A		03		E1		N		Customization	
Series		Rated power		Voltage class		Control mode		Encoder					
Mark	Type	Mark	Type	Mark	Type	Mark	Type	Mark	Type	Mark	Type	Mark	Type
ABS20		02	0.2kW	A	Single phase AC220V	01	Pulse specific type	E1	Optical 2500 line incremental type	N	Normal		
		04	0.4kW	B	Three phase AC220V	02	Modbus+CANopen	E2	Optical Encoder 17bit	C	Customized		
		07	0.75kW	C	Three phase AC380V	03	EtherCAT	E3	Optical Encoder 23bit				
		10	1.0kW					M1	Magnetic 2500 line incremental type				
		15	1.5kW					M2	Magnetic Encoder 17bit				
		⋮	⋮					R0	Rotating Transformer				
		110	11kW										
		150	15kW										
		220	22kW										

ABS20 Series

AC servo drive

► AC servo drive models

ABS20 series AC servo drive					
Model	power (kW)	output current (A)	maximum output current (A)	Size	Input power supply(V)
ABS20-02*	0.2	1.6	5.0	SIZE-A	AC220
ABS20-04*	0.4	2.6	7.9	SIZE-A	AC220
ABS20-07*	0.75	5.1	15.5	SIZE-A	AC220
ABS20-10*	1.0	7.0	21.0	SIZE-C	AC220
ABS20-15*	1.5	8.3	25.1	SIZE-C	AC220
ABS20-22*	2.2	7.5	18.8	SIZE-E	AC380
ABS20-30*	3.0	10.0	24.0	SIZE-E	AC380
ABS20-55*	5.5	16.0	38.0	SIZE-E	AC380
ABS20-75*	7.5	25.0	60.0	SIZE-E	AC380
ABS20-110*	11.0	25.5	60.5	SIZE-G	AC380
ABS20-150*	15.0	35	82.5	SIZE-G	AC380
ABS20-220*	22.0	50	115	SIZE-G	AC380

Note: Voltage, control mode, encoder feedback type, etc. in the model are replaced with "***".
For more specific models, please refer to the model description, selection table, and consult customer service

► Specification parameter table

Project		Specification parameters
Power supply	Main circuit	Single phase AC220V ± 10%; Three phase 220V ± 10%
		Three phase 380V ± 10%
	Loop	Busbar power supply
	Cooling method	≤750kW: natural cooling; >750kW: forced air cooling
Control mode		FOC
Mode		I/O communication
Braking resistor		Built-in (connected when capacity is insufficient)
Position control mode	Maximum input pulse frequency	Optocoupler input: 500KHz Differential input: 4MHz
	Pulse command mode	Pulse+direction; CW pulse+CCW pulse, Phase A+Phase B
	Command control mode	External pulse control/bus communication control
	Feedforward gain	Internal parameter setting
	Torque limit	Internal parameter setting
	Electronic gear ratio	N=1~32767, M=1~65535, N/M=0.02~5000
Speed control mode	Command control mode	Bus communication control/analog quantity
	Torque limit	Internal parameter setting
	Speed control range	1~6000rpm
	Acceleration and deceleration methods	Linear acceleration and deceleration or S-shaped acceleration and deceleration
Torque control mode	Command control mode	Internal instructions
	Speed limit	Internal parameter setting
	Torque control accuracy	±2%
Digital Input/Output	Encoder frequency division pulse output	A-phase, B-phase,Z-phase: differential output
		Frequency division pulse number: (16~32768) can be set arbitrarily
	Assignable input signal	Number of points: 6
		Servo enable/forward drive disable/reverse drive disable/bias count reset/zero speed clamp/alarm reset/origin input
		Near origin input/forward limit position/reverse limit position, etc
	Assignable input signal	Numberof points: 6
Alarm signal/positioning completed/speed reached/servo ready/zero speed detection/brake opening, etc		
Protection function		Overcurrent/overvoltage/undervoltage/overload/overheating/encoder error/speed deviation/position deviation/limit,etc
Auxiliary functions		JOG mode/alarm recording/origin setting, etc
Communication interface		Modbus-RTU / CANopen / EtherCAT
Encoder feedback type		Absolute value formula: 17bit/23bit (single or multiple turns)/rotary transformer/user specified

ABS60 Series

DC servo drive

Master core algorithms, be open and flexible, and support customization

► Performance characteristics

- Fully digital circuit products.
- Covering a wide range of power.
- Covering a wide voltage input range.
- Support the networked operation of multiple servo drives
- Enhance environment adaptability, up to -20 °C~+55 °C
- Structural optimization design, compact layout.
- We can provide customized services according to user needs to meet special occasions and more complex functional requirements.
- Integrate multiple control strategies and provide versatile upper computer software

► Application scenarios

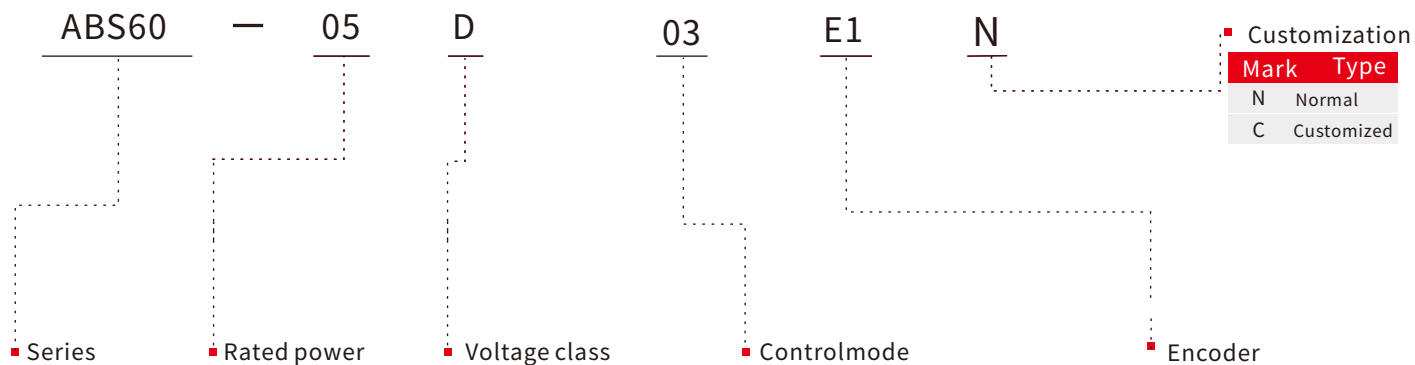
Widely used in industries such as warehousing and logistics, security gates, and construction vehicles.



A & B

ABS60

Model Description



Mark
ABS60

Mark	Type
05	5A
15	15A
25	25A
40	40A
50	50A
60	60A

Mark	Type
D	DC12V
E	DC24V
G	DC36V
F	DC48V

Mark	Type
01	Pulsespecificitytype
02	Modbus+CANopen
03	EtherCAT

Mark	Type
E1	Optical 2500 lineincremental type
E2	Optical Encoder 17bit
E3	Optical Encoder 23bit
M2	Magnetic Encoder 17bit
R0	Rotating Transformer

ABS60 Series

DC servo drive

DC servo drive models

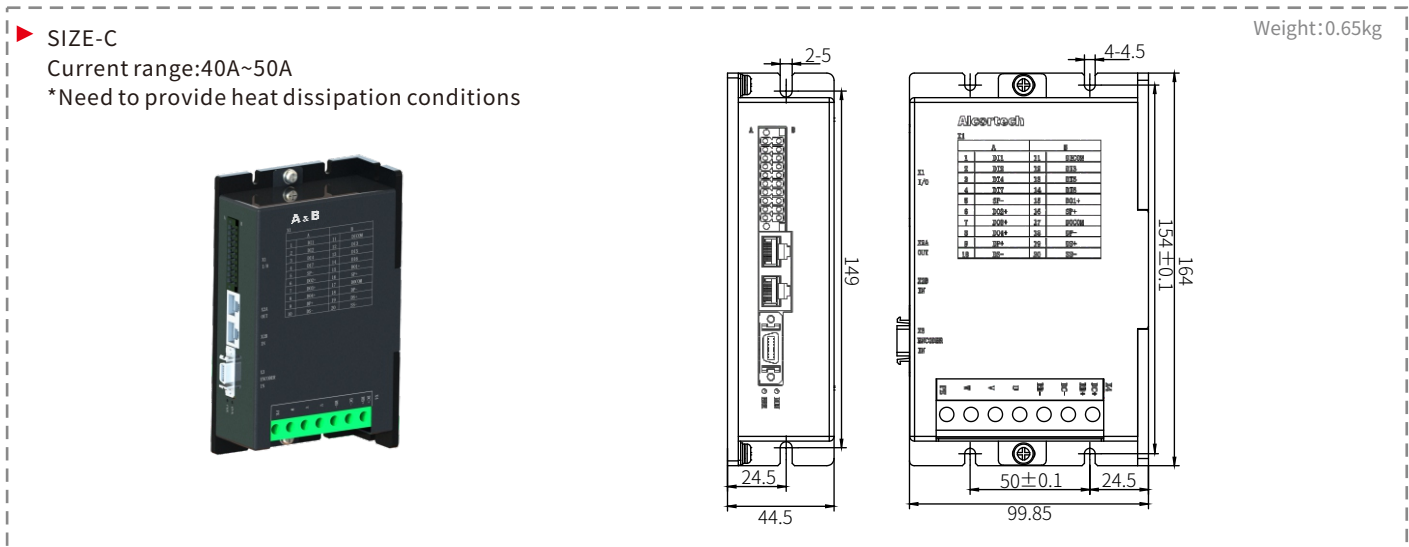
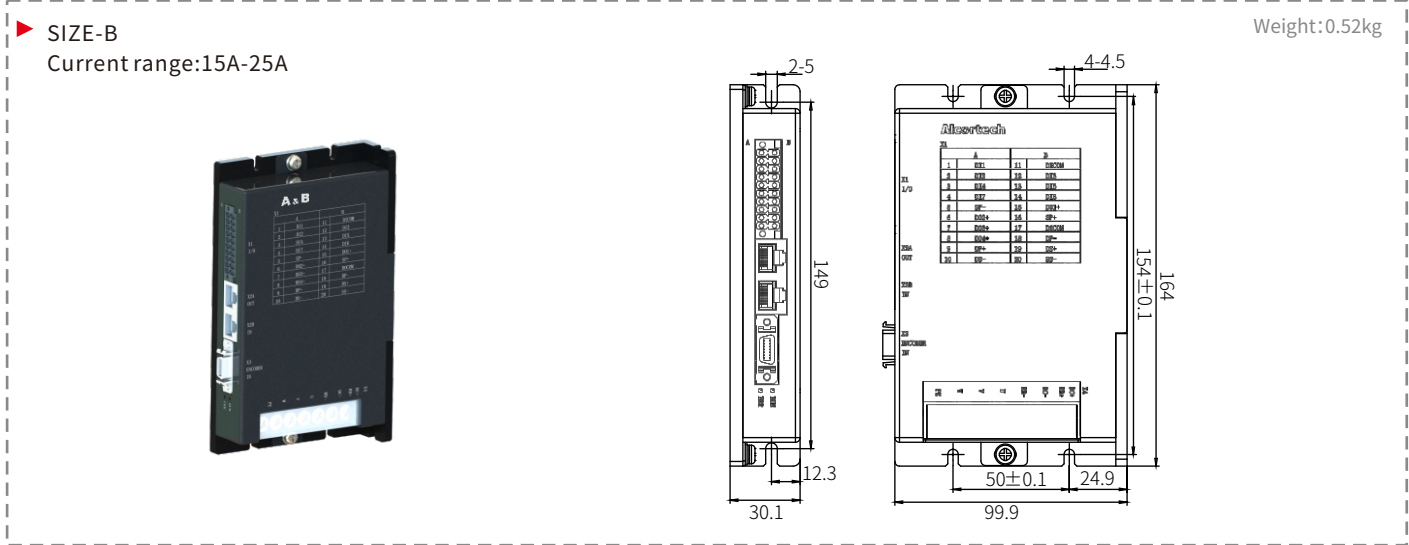
ABS60 series DC servo drive					
Model	Input voltage (V)	output current (A)	maximum output current(A)	Size	Communication method
ABS60-05*	12V/24V/36V/48V	5	15	SIZE-A	485/CAN/ETHERCAT
ABS60-15*	24V/36V/48V	15	45	SIZE-B	485/CAN/ETHERCAT
ABS60-25*	24V/36V/48V	25	60	SIZE-B	485/CAN/ETHERCAT
ABS60-40*	24V/36V/48V	40	100	SIZE-C	485/CAN/ETHERCAT
ABS60-50*	24V/36V/48V	50	120	SIZE-C	485/CAN/ETHERCAT
ABS60-50*	24V/36V/48V	50	120	SIZE-D	485/CAN/ETHERCAT

Note: Voltage, control mode, encoder feedback type, etc. in the model are replaced with """.
For more specific models, please refer to the model description, selection table, and consult customer service.

Specification parameter table

Project		Specification parameters
Input power supply voltage		12V / 24V / 36V / 48V
Output current		5A/15A/25A/40A/50A/60A
Control mode		FOC
Mode		I/O communication
Braking resistor		External
Position controlmode	Maximum input pulse frequency	Optocoupler input:200KHz Differential input:4MHz
	Pulse command mode	Pulse+direction; CW pulse+CCW pulse; Phase A+P hase B
	Command control mode	External pulse control/bus communication control
	Feedforward gain	Internal parameter setting
	Torque limit	Internal parameter setting
	Electronic gear ratio	N=1~32767, M=1~65535, N/M=0.02~5000
Speed controlmode	Command control mode	Bus communication control/analog quantity
	Torque limit	Internal parameter setting
	Speed control range	1~3000 rpm
	Acceleration and deceleration methods	Linear acceleration and deceleration or S-shaped acceleration and deceleration
Torque controlmode	Command control mode	Internal instructions
	Speed limit	Internal parameter setting
	Torque control accuracy	±3%
Digital Input/Output	Assignable input signal	Number of points:7
		Servo enable/forward drive disable/reverse drive disable/bias count reset/zero speed clamp/alarm reset/origin input
		forward limit position/reverselimit position, etc
	Assignable output signal	Number of points: 4
		Alarm signal/positioning completed/speed reached/servo ready/zero speed detection/brake opening, etc
Protection function		Overcurrent / overvoltage / undervoltage / overload / overheating / encoder error / speed deviation / position deviation / limit, etc
Auxiliary functions		JOG mode / alarm recording / origin setting, etc
Communication interface		Modbus-RTU / CANopen / EtherCAT
Encoder feedback type		Absolute value formula: 17bit / 23bit (single or multiple turns)
		Incremental: 2500 lines
		Rotary transformer
		User specified
Protection grade		Ip20
environmental condition	Usage temperature	-20°C~+55°C (When the ambient temperature is between 40°C~50°C, the average load rate should not exceed 80%)
	Humidity	Below 90% RH (no freezing or condensation allowed)
	Vibration & Impact	Vibration below 4.9m/s ² ; Impact below 19.6m/s ²
	Altitude	The highest usage altitude is 2000m. At an altitude of over 1000m, for every 100m increase, the power decreases by 1.5%
	Others	No static interference, strong magnetic field, strong electric field, no corrosive gases, flammable gases, oil stains, dust, etc

External dimensions



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Protecting the environment is
everyone's responsibility



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